Original Research

Synthesis of Novel Core-Shell Magnetic Fe₃O₄@C Nanoparticles with Carboxyl Function for Use as an Immobilisation Agent to Remediate Lead-Contaminated Soils

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Abstract

In this study, a carbon shell was coated on Fe_3O_4 nanoparticles using a hydrothermal method followed by modification of carboxyl end groups on the $Fe_3O_4@C$ to form $Fe_3O_4@C$ -COOH for creating an immobilisation agent for remediating lead-contaminated soils. The surface of an $Fe_3O_4@C$ nanoparticle was successfully covered with carboxyl end groups. The Fe_3O_4 core possessed the superparamagnetism property; the carbon shell protected the core from being oxidised or dissolved in acid solution, and provided good modifiability. Due to the strong interaction between lead and carboxyl end groups, this synthesised remediation agent exhibited high adsorption capacity. The $Fe_3O_4@C$ -COOH nanoparticles principally promoted the transformation of lead (Pb) from a reducible to residual state, while having no obvious effect on the oxidation state of the lead. The amount of $Fe_3O_4@C$ -COOH and the composition of soil organic matter had a higher influence on Pb distribution than soil pH, water content, or conductivity. Under optimal immobilisation conditions, the fractionation of the Pb acid-soluble, reducible, oxidative, and residual states in the contaminated soil changed significantly. The leaching and migration of Pb were significantly reduced, thus achieving remediation of lead-contaminated soils by immobilisation. Thus, remediation of lead-contaminated soils via $Fe_3O_4@C$ -COOH immobilisation is a potentially practical and technologically feasible method.

Keywords: soil, Pb, Fe₃O₄@C-COOH, chemical state, immobilisation

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Introduction

In recent decades, contamination of farmland with toxic metals, e.g. lead (Pb) and zinc (Zn), has had an adverse effect on human health through the consumption of food degraded in both quantity and quality [1-2]. Heavy metals cannot be biodegraded [3]; these metals enter the human body through the food chain, where they are accumulated in crops grown in contaminated soils [4-6]. Therefore, it is necessary to immobilise or fully remove heavy metals from agricultural soils in order to provide a safer environment and food sources for humans [7-9]. In order to immobilise or eliminate heavy metals from polluted soils, various methods have been developed, including soil washing, phytoremediation, thermal treatment and electrochemical treatment [3-4] [10]. Among these different techniques, immobilisation of heavy metals using soil amendments has received greater attention as a promising solution for soil remediation [11]. Immobilisation agents are the key factor in determining the success of remediation of heavy metal-polluted soils through immobilisation [7]. Immobilisation of heavy metals in soils by organic matter, phosphate rock, lime, biochar and other traditional remediation agents have been previously studied [12-14]. However, these agents have limitations, such as the lack of specific functional groups leading to poor specificity, high application usage resulting in high costs [7], and the need for a long remediation time [15]. Hence, environmental researchers have been engaged in finding easy, effective, economical, and eco-friendly techniques for the solidification, or immobilisation, of lead ions in soil [16-17].

Recently, the application of nanomaterials in environmental remediation and pollutant removal has become a focus due to certain exceptional properties, such as high surface area, increased absorption, and special photoelectric properties [18]. Magnetic nanomaterials show great potential for removal of heavy metals from water [19-23]. For example, iron oxide nanoparticles have been synthesised in order to remove arsenic (As) and Pb from an aqueous solution [24]. Surface-functionalised magnetic nanoparticles have also been developed for removal and extraction of heavy metals from solution [10, 24]. Although these magnetic nanomaterials have been utilised extensively in wastewater treatment, it should be pointed out that there are few studies on core-shell Fe₃O₄@C nanoparticles, which have not been reviewed for use in lead-contaminated soil up to now. It follows that there is a high demand to develop novel magnetic nanomaterial remediation agents with high efficiency

and good stability that are also safe in the environment for immobilisation of lead in contaminated soil.

Measurement of total concentrations of heavy metals do not suffice as an assessment of potential risks [1]; chemical fractionation has been used extensively to assess the mobility and bioavailability of heavy metals in soils [4]. Remediation of heavy metal-contaminated soils through immobilisation results in a change in the chemical fraction, or state, of the heavy metal from bioavailable to stable, i.e. inert [15, 25], signalling a significant decrease in biological uptake of heavy metals [4]. In this study, a novel remediation agent of COOH-functionalised carbon-coated Fe₂O₄ coreshell nanoparticles (Fe₃O₄@C-COOH) was prepared for immobilisation of lead in contaminated soil. We characterised the Fe₂O₄@C-COOH and investigated the effect of application amount, soil pH, water content, conductivity and organic matter on the distribution of the Pb fraction in soils. Furthermore, the effectiveness of immobilisation of Pb in contaminated soil with the application of Fe₂O₄@C-COOH nanoparticles is discussed.

Material and Methods

Lead-Contaminated Soil

Lead-contaminated soils were collected from the top 25 cm of topsoil from farmland located near a lead-zinc smelter (Longitude 112°33′21″E, Latitude 35°8′26″N) in Ji Yuan, Henan Province, China. The soil Pb concentration was 737.34±13.39 mg·kg⁻¹, which is 2.46 times higher than the China Soil Environmental Quality Standard (300 mg·kg⁻¹). The results of the speciation analysis showed that the proportion of Pb species generally declined in the following order: reducible state (62.04%) > oxidisable state (16.15%) > acid-soluble state (14.69%) > residual state (7.53%).

The soils were naturally air-dried, ground in an agate mortar, sieved through a 100-mesh sieve and packed in bags. The physical and chemical properties of the soil are shown in Table 1.

Preparation of Fe₃O₄@C-COOH

As shown in Fig. 1, monodisperse silicon dioxide (SiO_2) template microspheres with an average diameter of 400 nm were prepared by a modified Stober method and stored after freeze-drying [26]. SiO₂@Fe₃O₄@C magnetic nanomaterials were prepared as previously described by Cheng [27]. SiO₂@Fe₃O₄@C was etched

Table 1. Soil physicochemical parameters and distribution of Pb state.

рН	Electrical conductivity (µs·cm ⁻¹)	Organic matter (g·kg ⁻¹)	Total Pb concentration (mg·kg ⁻¹)	Acid-soluble state (mg·kg ⁻¹)	Reducible state (mg·kg ⁻¹)	Oxidisable state (mg·kg ⁻¹)	Residual state (mg·kg ⁻¹)
7.33±0.02	142.60±2.13	20.13±1.05	737.34±13.39	109.63±3.21	462.99±5.25	120.52±3.34	56.19±2.67



Fig. 1. Fe₃O₄@C-COOH preparation process.

to form hollow microspheres of $Fe_3O_4@C$ [27]. $Fe_3O_4@C$ (200 mg) was added to a 200 mL solution of 3-mercaptopropionic acid (35 mM). A colloidal solution of $Fe_3O_4@C$ -COOH was obtained by ultrasonic dispersion for 1 hour at 400 Watts. Following five days of dialysis (analytical quantity analytical quantity MwCO: 2000D), the hollow $Fe_3O_4@C$ -COOH nanoparticles were obtained by changing water every half day.

Material Characterisation Methods

The samples were characterised using X-ray diffraction (XRD) (D8 Advance, Bruker, Germany), and transmission electron microscopy (TEM) (JEM-2100, JEOL Ltd, Japan). The appearance and morphology of the material were characterised by JSM-6490LV (JEOL Ltd, Japan) scanning electron microscopy (SEM). The material was further analysed using a Nicolet iS50 (Thermo Fisher Scientific Inc, US) Fourier transform infrared spectrometer (FT-IR). Magnetic properties of the materials were measured with a vibrating sample magnetometer (VSM) (MPMS3, Quantum Design Inc, US).

Adsorption Experiments in Water

A series of Pb^{2+} solutions with concentrations ranging 15.0 mg·L⁻¹ were prepared with $Pb(NO_3)_2$. Then, 25 mL of the above-mentioned Pb^{2+} solution (15 mg·L⁻¹) was added to a 40 mL centrifugal tube, and pH of the solutions was adjusted to 6.0. After homogeneous mixing, it was shaken 0, 20, 40, 60, 80, 100, and 120 min respectively by a constant temperature oscillator (30°C) in order to study the effect of adsorption time on the adsorption capacity. At the same time, the pH of the solutions was adjusted within a range of 1.0 to 7.0 using dilute HCl and NaOH in order to study the effect of pH on the adsorption capacity. As a final step, after magnetic separation, the supernatant was evaluated with an atomic absorption spectrometer (ZEEnit-700P, Analytik Jena AG, Jena, Germany).

Batch Pb Speciation Distribution Experiments in Soil

The Pb speciation distribution experiments were prepared to investigate the effect of $Fe_3O_4@C-COOH$ application amount, soil pH, water content, conductivity and organic matter content on soil remediation as follows:

- (1) Application amount (AA) of $Fe_3O_4@COOH: 0.6\%$, 1.3%, 2.0%, 2.6%, 3.3% and 4.0% (w/w) of $Fe_3O_4@C$ -COOH were added to lead-contaminated soil with water content adjusted to 50%. After 10 days of exposure, the chemical state of the soil samples was analysed to determine the effect of $Fe_3O_4@C$ -COOH AM on Pb speciation.
- (2) Soil pH: To investigate the effect of pH on the efficacy of the Fe₃O₄@C-COOH nanoparticles, HNO₃ and NaOH were used to regulate the pH of the tested soils. After aging, the measured pH values were 6.41, 6.92, 7.33, 7.96, 8.52 and 9.87. Fe₃O₄@C-COOH was added at 3.3% (w/w) following the procedure described for the AA experiment. After 10 days of exposure, the soil Pb chemical state analysis was conducted to determine the effect of soil pH on the speciation distribution of Pb.
- (3) Water content (WC): An AA of 3.3% Fe₃O₄@C-COOH was added to contaminated soil and the WC was adjusted to 20%, 30%, 40%, 50%, 60% and 70% using distilled water. The pH for all treatments was treated to 7.33 per the procedure described for the soil pH experiment. Following 10 days of exposure, the soil Pb chemical state analysis was conducted to determine the effect of soil WC on the speciation distribution of Pb.
- (4) Electrical conductivity (EC): The effects of Fe₃O₄@C-COOH on the chemical state of Pb under different EC conditions were studied using an Fe₃O₄@C-COOH AA of 3.3%, pH of 7.33 and WC at 50%. Treatment for WC was conducted per the procedure described for the soil WC experiment. EC was adjusted to 96.5, 142.6, 175.4, 253.1, 316.2, 358.1 and 358.1 µs·cm⁻¹ using KCl.
- (5) Organic matter (OM): The effects of $Fe_3O_4@C$ -COOH on the chemical state of Pb under different OM conditions were studied using an $Fe_3O_4@C$ -COOH AA of 3.3%, pH of 7.33, WC at 50% and EC adjusted to 142.6 μ S·cm⁻¹ per the procedure described for the soil EC experiment. Soil OM was adjusted to 20.13 g·kg⁻¹, 32.33 g·kg⁻¹, 45.26 g·kg⁻¹, 51.72 g·kg⁻¹, 63.04 g·kg⁻¹, and 79.20 g·kg⁻¹ using humus (Tianjin Guangfu Fine Chemical Research Institute, Tianjin, CHN).
- (6) Immobilisation stability effect: Following 5, 10, 30, 60, 90 and 180 days of exposure, the chemical

state of Pb was analysed to determine the effect of immobilisation time on Pb state. Parameters of the experiment were as follows: Fe₃O₄@C-COOH AA (3.3%), pH (7.33), WC (50%) and EC (142.6 μ S·cm⁻¹). OM was adjusted to 63.04 g·kg⁻¹ per the procedure described for the OM experiment.

The untreated soil was used as the control treatment (CK). Three replicates were prepared for each treatment in each experiment.

Chemical Analysis

The pH was determined by potentiometry FE20 (METTLER-TOLEDO CO., Ltd, ZURICH, CH) [28]. Briefly summarized here are the following: step 1 (acid soluble state) – the WC was determined by drying method [29]. The EC was determined by the 5:1 extraction method [28]. OM was determined by the potassium dichromate-concentrated sulfuric acid external heating method [30]. Pb contents of water and soil were determined by atomic absorption spectrometer (ZEEnit-700P, Analytik Jena AG, Jena, Germany).

The BCR sequential extraction method with a small modification was used to determine the lead state [31]. Briefly summarized here are the following: step 1 (acid soluble state), accurately taking 0.5000g sample in a 40ml centrifuge tube, add 20 ml 0.1mol·L⁻¹ CH₂COOH, shake at 160 r·min⁻¹ for 16h at room temperature, centrifuge at 3000 r·min⁻¹ for 20 min, and take the supernatant to be tested. In the second step (reducible state), the first-step residue was added to 0.5 mol·L⁻¹ NH4OH • HCl and shaken at 160±5 r·min-1 for 16h at room temperature, centrifuged at 3000 r min⁻¹ for 20min, and the supernatant was sampled. In step 3 (oxidizable state), add 5 ml of 30% H₂O₂ to the residue of the second step, shake well, and after standing for 1 hour, heat the water bath ($85\pm2^{\circ}C$) to nearly dry H₂O₂, cool, and then add 5 ml of 30% H₂O₂ in a water bath until nearly dry. After cooling, add 25 ml of 1 mol·L⁻¹ NH₄OAc and shake at 160±5 r min⁻¹ for 16 h at room temperature. Centrifuge at 3000 r min⁻¹ for 20 min and take the supernatant to be tested. The residual soil from step 3 was washed with distilled water, and air-dried soil residues were digested with HCl-HNO₂-HClO₄ acids to extract the final residual state. The stability of the acid-soluble and reducible fractions was poor and could be taken up by crops or leached out of the soil; these fractions were bioavailable, while the oxidisable and residual fractions were stable [4, 25]. The effects of AA, soil pH, WC, EC and OM on the distribution of Pb state can be evaluated by observing the conversion rate (CR) of chemical forms of lead from bioavailable to stable (i.e., not biologically available). The CR was calculated as follows:

$$N = \frac{A+B}{F} \tag{1}$$

...where A is the reducible fraction, B is the acid soluble fraction, F is the total Pb, and N is the CR.

Pb immobilisation efficiency (IE) was calculated as follows:

Where C is the Pb content of leaching in original soil, and D is the Pb content of TCLP soil leachate following remediation by immobilisation.

Statistical Analysis

The data were expressed as the means \pm SD (n = 3) and analysed using SPSS 19.0 (SPSS Inc, Chicago, IL, USA). Figures were produced using OriginPro 9.0 (OriginLab, Northampton, Massachusetts, USA). Statistical significance was tested with an independent-sample T Test or one-way analysis of variance (ANOVA) followed by Duncan's multiple range test.

Results and Discussion

Characterisation of Fe₃O₄@C-COOH

Characterisation and Analysis of Fe_3O_4 @C-COOH by SEM and TEM

SEM and TEM were used to analyse the morphology of Fe₃O₄@C-COOH (Fig. 2a, 2b). It can clearly be seen from the figures that the internal colour of the material is lighter, delamination is obvious, microspheres are formed, particle size is uniform, dispersion is good,



Fig. 2. SEM a) and TEM b) of Fe₃O₄@C-COOH.



Fig. 3. X-ray diffraction a) and FT-IR b) of Fe₃O₄@C-COOH.

and the core-shell structure is hollow. The particle size distribution of the hollow microspheres presented in Fig. 2a) indicates a particle size of approximately 400 nm. The structures from the inside to the outside were demonstrated as Fe₃O₄ hollow microspheres, carbon shells, and functional groups. The innermost layer, hollow Fe₂O₄, has the properties of non-toxicity and good biocompatibility, allowing for no damage to soil structure and properties, and having no effect on groundwater. The middle layer, carbon shell, can protect Fe_3O_4 from oxidation and prevent the microspheres from rejoining, while maintaining excellent stability under extreme conditions of acidity, alkalinity, temperature and pressure [32]. This property allows for application in a wide range of soil pH.

XRD and Infrared Spectrum Characterisation Analysis

The crystal structure of Fe₃O₄@C-COOH was characterised with XRD (Fig. 3a). The characteristic 2θ peaks of aminated Fe₂O₄@C magnetic nanoparticles were found at 30.1°, 35.5°, 43.2°, 53.4°, 57.1° and 62.6°. The diffraction fronts correlate with the crystal shapes and corresponding structures of (220), (311), (400), (442), (511), (440), respectively. These results are generally consistent with the standard XRD spectra of Fe_3O_4 ; however, the width of the diffraction peaks differs, which is related to the change in particle size. The characteristic XRD peaks of carboxylated Fe₃O₄@C-COOH are relatively weak, indicating that the presence of functional groups weakens the intensity of the characteristic peaks and indirectly indicates that a substance is attached to the material [33]. Thus, Fe₂O₄@C-COOH nanoparticles essentially maintain the spinel structure of Fe₂O₄.

The chemical composition and functional groups of Fe₃O₄@C-COOH were characterised by Fourier transform infrared spectroscopy (FT-IR). In Fig. 3b), the broad peak near 3,455 cm⁻¹ is the stretching vibration



absorption peak of -OH, the characteristic absorption peak at 578 cm⁻¹ is Fe_3O_4 , and the stretching vibration peak at 2924 cm⁻¹ corresponds to C-H. A strong peak at 1702 cm⁻¹ was identified as the characteristic absorption peak of -COOH, which forms the mercaptopropionic acid of the polymer. Thus it can be seen that -COOH has been successfully attached to the surface of Fe₂O₄(\hat{a})C. Considering the results shown in both Figs 2a) and 2b), it can be concluded that a layer of functional groups has attached to surface material of the hollow core-shell structure, thus enhancing the specificity of Pb [34].

Determining Magnetic Properties

The magnetic properties of Fe₂O₄@C-COOH were tested using VSM (EZ7, MicroSense, USA) at room temperature (300K) to obtain the hysteresis loop (Fig. 4). Evidence of the hysteresis loop demonstrates that the $Fe_3O_4@C-COOH$ nanoparticles exhibit superparamagnetism. The saturation magnetization of the material was 60.21 emu⁻g⁻¹. The magnetic coercivity



Fig. 4. VSM of Fe₂O₄@C-COOH.



Fig. 5. Effects of adsorption time on adsorption quantities a) and initial concentration on adsorption quantities b).

and remanence of the material tend to zero, lending to superparamagnetism [35-36]. The hysteresis loops illustrate an excellent super-paramagnetic nature, and demonstrate the smooth encapsulation of magnetic nanoparticles without loss of magnetic properties. Magnetism can accelerate the sorption of heavy metal ions in soil by the remediation agent [7, 10], thus promoting transformation to a stable residual state and shortening the remediation time.

Adsorption Characteristics of Pb of Fe₃O₄@C-COOH in Water

The adsorption equilibrium of $Fe_3O_4@C$ -COOH in water was established within 20 minutes with a fast adsorption rate (Fig. 5a). The saturated adsorption capacity of Pb^{2+} is 178.13 mg·g⁻¹ (Fig. 5b), which suggests that the adsorption of Pb^{2+} occurs on the surface of $Fe_3O_4@C$ -COOH, where there are a large number of binding sites [36]. The experimental data of Pb^{2+} adsorption by $Fe_3O_4@C$ -COOH were analysed using a quasi-second-order kinetic equation as follows:

$$\frac{t}{q_t} = \frac{1}{K_d q_e^2} + \frac{1}{q_e} t$$

...where q_t is the adsorption capacity of Pb^{2+} that is absorbed by adsorbents at time t (min), mg·g⁻¹; q_e is the adsorption capacity of heavy metal ions that are absorbed by adsorbents at adsorption equilibrium, mg·g⁻¹; and K_{ad} is the rate constant of quasi-second-order adsorption kinetics, g·(mg·min)⁻¹.

Using the quasi second-order kinetic equation to fit the curve, plots of t/qt versus t exhibit a straight line. The corresponding calculations of q_e , K_{ad} and R^2 are shown in Table 2, which shows that the correlation coefficient R²≈1 of the quasi second-order kinetic equation indicates that the regression model coincides well with the data points. Therefore, the quasi secondorder kinetic equation can be used to describe the adsorption process of adsorbents for Pb2+. This further indicates that the rate-limiting step of adsorption is controlled by the chemical adsorption between adsorbent and adsorbate [37], and is not affected by substance transfer in solution [38-39]. In addition, the value of q calculated with the quasi second-order kinetic equation was 179.21 mg·g⁻¹, which is similar to the experimental value of 178.13 mg·g⁻¹ (Fig. 5b).

Effect of Fe_3O_4 @C-COOH AA on Distribution of Pb State

The application of Fe₂O₄@C-COOH has а significant effect on the fractionation of lead by promoting a change from acid-soluble and reducible to a residual state (Fig.6a). With increasing amounts of Fe₂O₄@C-COOH, the CR first increases rapidly and then increases slowly (Fig. 6a). After adding 0.6%, 1.3%, 2.0%, 2.6%, 3.3% and 4.0% (w/w) Fe₃O₄@C-COOH to lead-contaminated soils, the CR was 3.76±0.25%, 16.17±1.34%, 15.07±1.17%, 18.02±2.22%, 19.67±1.68% and 21.25±1.34%, respectively. When the amount was more than 3.3%, the conversion effect experienced a lesser change. Therefore, in the leadcontaminated soil the AA of Fe₂O₄@C-COOH at 3.3% was suitable. At this AA, the acid-soluble Pb is 9.68%,

Table 2. Quasi second-order kinetic equation fitting data.

Category	Equation	R ²	K _{ad}	q _e
Fe ₃ O ₄ @C-COOH	y = 0.00558 + 0.00277x	0.99982	0.0112	179.21

the reducible Pb was 47.38%, the oxidisable Pb was 20.04%, the residual Pb was 23.31%, and the CR of Pb was $19.67\pm1.68\%$.

Effect of Soil pH on Distribution of Pb State

Soil pH plays a crucial role in the mobility and bioavailability of heavy metals [15]. The pH has a

small effect on the fractionation of lead (Fig. 6b): with increasing pH, the CR gradually increased, and reached a plateau when the pH was greater than 7.33 (Fig. 5a). The CR was $15.86\pm0.99\%$, $16.32\pm1.51\%$, $20.01\pm1.54\%$, $19.26\pm2.01\%$, $20.02\pm1.78\%$ and $19.73\pm2.54\%$ with a soil pH of 6.41, 6.92, 7.33, 7.96, 8.52 and 9.87, respectively. Within a pH range of 6.41 to 9.87, the CR does not change significantly, indicating that the Fe₃O₄@C-COOH has a wide range of application based on resistance to



Fig. 6. Effects of $Fe_3O_4@C$ -COOH amount a); pH b); water content c); electrical conductivity d); organic matter e); and immobilisation time f) on the distribution of Pb state and conversion rate of Pb state.

strong acids and bases. Thus, the appropriate pH range should be maintained between 6 and 10; in this case, the original soil pH was 7.33 and would not require adjustment. At this pH, the acid-soluble Pb was 9.70%, the reducible Pb was 47.02%, the oxidisable Pb was 19.80%, and the residual Pb was 23.89%.

Effect of Soil WC on Distribution of Pb State

The bioavailability of heavy metals in soils is affected by multiple factors, including pH, temperature, nutrient concentration and available WC [40]. The solubility and bioavailability of heavy metals in soils are mainly dependent on soil pH and redox potential (Eh), and the Eh can be significantly affected by water content [15]. WC has a significant effect on the fractionation of lead, and promotes the transformation of soil Pb from the reducible to residual state (Fig. 6c). With increasing WC, the CR gradually increases; when the WC is greater than 50%, there is little change in the CR (Fig. 5a). The CR was 5.94±0.19%, 13.95±1.56%, 16.61±1.17%, 22.46±1.08%, 22.41±1.12% and 22.18±0.95% with a soil WC of 20%, 30%, 40%, 50%, 60% and 70%, respectively. These results indicate that when the WC is greater than 50%, WC is no longer a limiting factor affecting Pb exposure to Fe₃O₄@C-COOH in soil.

Effect of Soil EC on Distribution of Pb State

Soil EC has an insignificant effect on distribution of Pb fractions when promoting a change in soil Pb from the reducible to residual state (Fig. 6d). With increasing EC, the CR exhibits little change. The CR was $21.47\pm0.94\%$, $22.90\pm1.48\%$, $23.43\pm1.46\%$, $24.55\pm0.93\%$, $24.86\pm1.16\%$ and $24.65\pm1.32\%$ when the soil EC was adjusted to 96.5, 142.6, 175.4, 253.1, 316.2, 358.1 and 358.1 µs·cm⁻¹, respectively, which indicates that Fe₃O₄@C-COOH nanoparticles have a wide application range of salinity.

Effect of Soil OM on Distribution of Pb sState

Soil OM has a significant effect on the fractionation of lead, and promotes the change in soil Pb from acidsoluble and reducible to the residual state (Fig. 6e). With increasing OM, the CR increased; when OM is greater than 63.04 g·kg⁻¹, there is little change in CR (Fig. 7). The CR was 25.26±0.21%, 27.54±1.01%, 32.29±1.22%, 35.39±0.61%, 38.43±1.16% and 38.75±0.59% when the soil OM was adjusted to 20.13 g·kg⁻¹, 32.33 g·kg⁻¹, 45.26 g·kg⁻¹, 51.72 g·kg⁻¹, 63.04 g·kg⁻¹and 79.20 g·kg⁻¹, respectively. These results may be due to the increase of soil OM promoting an increase in cation exchange capacity, which improves the fixation of heavy metals, thus limiting the available state of heavy metals [33, 41-42]. OM and Fe₃O₄@C-COOH have a synergistic effect of improving morphological CR. In consideration of both the CR and cost, the optimal content of OM was found to be 63.04 g·kg⁻¹.

Stability of Pb State Conversion Effect

Immobilisation time has a significant effect on engineering construction and remediation expenses, and the stability of Pb state CR directly affects the effectiveness of remediation [15, 25]. Fig. 6f) shows that immobilisation time has no significant effect on the fractionation of lead. The CR was $38.24\pm2.26\%$, $40.29\pm2.18\%$, $41.29\pm1.68\%$, $41.18\pm1.66\%$, $41.58\pm1.35\%$ and $40.85\pm1.71\%$ when the exposure time was 5, 10, 30, 60, 90 and 180 days, respectively. This indicates that Fe₃O₄@C-COOH requires a relatively short residence time to achieve immobilisation of Pb in contaminated soils.

Fe₃O₄@C-COOH IE by TCLP Test Method

In summary, it can be seen from results of the six immobilisation remediation experiments that the suitable conditions for immobilisation by Fe₃O₄@C-COOH in lead-contaminated soil are: AA of 3.3%, pH of 7.33, WC of 50%, conductivity of 142.6 µS·cm⁻¹, OM of 63.04 g·kg⁻¹, and an exposure time of no less than 10 days. However, Pb state could be transferred reciprocally and the transformation impacts the toxicity of heavy metal ions in soil [15, 43-44]. Therefore, a leaching toxicity test (TCLP) is an appropriate method to evaluate the stabilization treatment of heavy metal-contaminated soil [8]. Following remediation by immobilisation under suitable conditions, the standard TCLP test method (USEPA, 1994) was applied to measure plant phytoavailability, bioaccessibility and leaching toxicity of Pb in lead-contaminated soil [45]. The soil TCLP-Pb content before and after remediation were 24.16±1.03 and 3.86 ± 0.35 b mg·kg⁻¹, respectively (Table 3), and the

Table 3. Changes of soil pH, EC and leaching concentration of Pb before and after remediation.

Soil	рН	EC (μs·cm ⁻¹)	TCLP-Pb (mg·kg ⁻¹)	China standards of TCLP-Pb* (mg·kg ⁻¹)	Immobilisation efficiency (%)
Original	7.33±0.20 a	142.60±1.57 b	24.16±1.03 a	5	84.22
After Remediation	7.31±0.08 a	221.37±2.23 a	3.86±0.35 b		84.23

*Notes: The standard limit refers to GB5085.3-2007. The same letter (a, b) within the same column is not significantly different at P < 0.05.

soil TCLP-Pb content of original soil was significantly lower than that of the remediated soil (p<0.05). The IE reached 84.23% and the soil TCLP-Pb content following remediation was lower than that required by the national standards of China (5 mg·kg⁻¹). At the same time, there was no significant difference in soil pH before and after remediation. Although the EC increased from 142.60 µs·cm⁻¹ to 247.46 µs·cm⁻¹, the remediated soil can still be classified as a non-saline soil and would not affect crop growth. Results of the TCLP test indicate that the goal of remediation by Fe₃O₄@C-COOH immobilisation was achieved.

Conclusions

The novel remediation agent Fe₂O₄@C-COOH was proven to possess a high adsorption capacity with a short equilibrium time, and a wide range of pH and salinity could suit application. Fe₃O₄@C-COOH nanoparticles promote the transformation of Pb from a reducible to residual state in Pb-contaminated soil. The combination of Fe₂O₄@C-COOH and OM improved the decrease in soil of the acid-soluble and reducible fractions of Pb. When the WC was more than 50%, water no longer affected Pb immobilisation in soil. In addition, only a short residence time (less than 10 days) was needed for Pb immobilisation to occur with the desired effect of long-term stability. Under suitable conditions, IE can reach 84.23%, which achieves the goal of remediation in Pb-contaminated soil. This study proposes a method for Pb immobilisation in contaminated soil and opens up new avenues for the preparation and application of magnetic materials in soil remediation.

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Conflict of Interest

The authors declare no conflict of interest.

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